
General Information

Supplier/Group Name: SOUTHERN TEXTILE NETWORK

Address : AV. DEFENSORES DEL MORRO 2066 Phone : +51 1 617 2525
 INT. 101
 CHORRILLOS

City / State : LIMA 41

Country : PERU

Main Contacts : JORGE VELARDE-ALVAREZ ARCA PARRO jvelarde@perustn.com
 JUAN MIGUEL RAFFO jmraffo@me.com

Title : CEO

Ownership : Private Annual Volume (2019)
 (US Dollars) : +60,000,000

Year Established : 1997

3RD Party Shippers : TRANSMODAL

Payment Terms : TBD

Programs Offered : Full Package

Major Current Customers:

- Vineyard Vines
- Alphabroder
- Chevignon
- The Men's Warehouse
- Travis Mathews
- Life is Good

Factory Profile

General Information

Factory Name:	<u>CMT DEL SUR SAC</u>	Supplier relationship with Factory:	<u>Wholly Owned By Supplier</u>
Address:	<u>AV INDUSTRIAL S/N PARCELA N°46</u>		
	<u>CAU 03 DE OCTUBRE</u>		
	<u>CHINCHA BAJA</u>		
City / State	<u>ICA</u>		
Country:	<u>PERU</u>	Phone:	<u>+ 51 56 272272</u>
Principle Contact:	<u>JOSE LUIS GONZALES</u>	Fax:	<u></u>
Title:	<u>CEO</u>	Email:	<u>jlgonzales@cmtdelsur.com</u>

Production Information

i. Product Offerings

Knit	Woven		Accessories
<input checked="" type="checkbox"/> Cut & Sew	<input type="checkbox"/> Bottoms	<input type="checkbox"/> Denim Bottoms	<input type="checkbox"/> Scarves
<input type="checkbox"/> Sweater	<input type="checkbox"/> Tops	<input type="checkbox"/> Denim Jackets	<input type="checkbox"/> Socks/Tights
<input checked="" type="checkbox"/> Microfiber technical fabrics	<input type="checkbox"/> Dresses	<input type="checkbox"/> Twill Bottoms	<input type="checkbox"/> Handbags/SLG
<input checked="" type="checkbox"/> Athleisure	<input type="checkbox"/> Jackets	<input type="checkbox"/> Leather	<input type="checkbox"/> Jewelry
<input checked="" type="checkbox"/> Panel-placed sublimated PES garments	<input type="checkbox"/> Constructed	<input type="checkbox"/> Outerwear	<input type="checkbox"/> Gloves
<input checked="" type="checkbox"/> Jersey/Rib	<input type="checkbox"/> Unconstructed	<input type="checkbox"/> Active wear	<input type="checkbox"/> Other
<input checked="" type="checkbox"/> Jacquard			
<input type="checkbox"/> Intarsia			
<input type="checkbox"/> Cable/Novelty			
<input type="checkbox"/> Hand Knits			

1) Are there any styles or processes this facility **cannot** do? Yes / No

If yes, please list: Garment Dyeing, which is executed at third party facilities

2) Factory Size 18,350 sq mt
(Square Meter)

3) Total no. of operators: 1,097 Office & supporting : 101 Production floor : 996

4) Monthly Capacity by product type: (i.e. pants, blouses, T-shirts, sweater, jacket, etc.)

<u>T SHIRT</u>	<u>25,000</u>	Dozens / month
<u>POLO SHIRT, JACKET AND OTHER</u>	<u>16,000</u>	Dozens / month

ii. Minimums & Lead Times

Minimum per run: 200 dozen
 Minimum per color: 50 dozen

Production lead time: 6 weeks
 All apparel complete: 10 - 12 weeks

iii. Country / Port of Consolidation

Air: PERU/CALLAO
 Port: PERU/CALLAO

Transit time to Airport: 4 Hours
 Transit time to Port: 4 Hours

Raw Material Capabilities / Handling

i. Knit Fabric Capabilities

Cut & Sew Regular Fabrics (i.e. Velour, Fleece, etc.)	
Jersey	Yes
Pique	Yes
Rib	Yes
French terry	Yes
Fleece	Yes
Double Knit Structures	Yes

Cut & Sew Performance Fabrics Fine Gauge	
Fine gauge single knit (from 24 to 36 gg)	Yes
Fine gauge double knit (from 28 to 36 gg)	Yes
Full Spandex single and double knit (from 24 to 36 gg)	Yes
Full range of technical/performance attributes:	
• Antimicrobial	Yes
• Wicking	Yes
• UV protection	Yes
• Quick dry	Yes
State-of-the-art Sublimated fabrics	Yes

Additional Comments:

- Capability for engineering stripes in microfiber of polyester.
- Strategic Supply Partners – Filasur and Texfina - for yarn spinning, knitting, fabric dyeing and finishing.
- Full range of fabric finishing and performance attributes both on cotton and man-made based fabrics.

ii. Handling, Inspection & Storage

- 1. Is there a separate raw materials warehouse?
- 2. Are piece goods stored directly on the floor?
- 3. Are piece goods covered to prevent soiling?
- 4. Does factory have an inspection program?
If yes, what percentage is checked?

Please indicate what is checked:

Yes / No

Yes / No

Yes / No

Yes / No

10 BY SUPPLIER STN %

KNITTING DYING Fabric Flaws
DEFECTS

YES Width

YES Shrinkage

YES Crocking

YES Shading

Yes / No

WEIGHT, SHRINKAGE, TORQUING

COLOR EVALUATION, APPEARANCE, COLOR FASTNESS

- 5. Is there a lab for testing?

If yes, what is tested?

Production Facilities

i. Equipment

a. Pattern Making/Grading/Marker Making

Computer pattern making and grading capability?

YES

If yes, indicate brand:

GERBER, LECTRA

Marker making capability?

YES

If yes, indicate brand:

GERBER, LECTRA

File transmission capability?

YES

b. Spreading/Cutting

Number of cutting tables:

09 TABLES Width of cutting tables 95 Inches

Is spreading automatic or manual?

AUTOMATIC AND MANUAL

Is cutting automatic or manual?

AUTOMATIC AND MANUAL

List Equipment:

02 OSHIMA SPREADING MACHINES

02 YIN AUTO CUTTER

8" BLADE, BAND KNIFE CUTTER, HASHIMA, COLLARETE

CUTTER, PROTEX BLIND HEMMING, HASHIMA FUSING

06 YIN AIR TABLES

c. Sewing (separate attachment if necessary)

Please list equipment, including fusing and any specialty equipment

Type	Brand	Quantity
Button Holding	Juki, Brother, Durkop, Jack	12, 3, 1, 3 = 19
Bar Tracking	Protex, Mitsuyin, Maqui, Sun Shine	2, 1, 4, 1 = 8
Button Hole	Juki, Mitsuyin, Protex	13, 2, 1 = 16
3N Cylindric Interlock	Shing Ling, Megasew	10, 2 = 12
3N Interlock Stitch	Shing ling, Yamato	45, 29 = 74
Flat Seamer Interlock	Shing ling, Siruba	2, 8 = 10
12N Stitching	Mitsuyin, Siruba	1, 1 = 2
Lockstitch Sewing	Mitsuyin, Siruba, Orion, Kingtex, Typical	2, 6, 1, 9, 1 = 19

Overlock	Protex, Yamato, Siruba	8, 170, 16 = 194
Invisible Overlock	Rimoldi	3
Bottom Hem Machine	Yamato, Siruba, Sun Shine	74, 4, 2 = 80
Stitching	Protex, Durkop, Pfaff, Golden Well, Juki	61, 19, 62, 10, 171 = 323
Stapling Patter	Prym Fashion, Bacsf, Columbia	1, 4, 6 = 11
Zig Zag Machine	Maqui	2
Pattern Machine	Jack, Brother	14, 3 = 17
Automatic Placket Machine	Jack	2
Automatic Pocket Machine	Rambo/Juki	4
Automatic Tubular Bottom Hemming Machine	Rambo/Pegasus	1
Automatic Flat Bottom Hemming Machine	Rambo/Pegasus	1
Automatic Collar Machine	Rambo	1
Automatic Collar Pressing Machine	Rambo	1
Necklace Cover Stitch	Kansai	3
TOTAL		803

d. Screen Printing: Capacity 24,000 prints/day

Screen printing equipment

Type	Brand	Quantity
AUTOMATIC PRINTING MACHINE 8 ARMS	MR GAUMLET R2	3
AUTOMATIC PRINTING MACHINE 12 ARMS	CHALLENGER SERIES II	4
AUTOMATIC PRINTING MACHINE 14 ARMS	CHALLENGER SERIES II	1
AUTOMATIC PRINTING MACHINE 14 ARMS	CHALLENGER SERIES III	1
MANUAL PRINTING MACHINE 8 ARMS	MR CAMALEON	3
OVEN SIZE 9mt x 2 mt	MR SPRING 2000	1
OVEN SIZE 4mt x 1.3 mt	MR	1
SCREEN EXPOSURE SYSTEM	NUARC TRI-LIGHT	5

e. Digital Printing and Sublimation: Capacity 70,000 meters/month

Type	Brand	Quantity
DIGITAL PRINTER	MS JP4	2
SUBLIMATION CALENDER	MONTI ANTONIO 855	2

f. Pressing

Pressing equipment

Type	Brand	Quantity
AUTOMATIC PRESSING MACHINE	COSMOTEX, Models TVCON-250 A and TVCON-200A	6

g. Embroidery Data

Is embroidery available? Yes / No

Is embroidery equipment:



On Site



Third Party

Type of equipment:

02 RICHPEACE 08 HEAD AND 06 HEAD,

01 TAJIMA 16 HEAD, 01 DYNAMIC 06 HEAD, 07 AMAYA ONE HEAD,

02 BROTHER PATTERN EMBROIDERY

Monthly Capacity:

166 MILLION STITCHES / MONTH

h. Laundry Data

Laundry Options available? Yes / No

Laundry is:



On Site



Third Party

If third party, what is the distance from factory? _____

Available Washes:



Garment Wash



Stone Wash



Chemical Wash



Pigment Dye, done at third party



Other

Describe: SILICONE WASH, T LUXE, ENZYME WASH

Degree of Laundry Expertise:

GOOD

Is there a chemist on premises? Yes / No

Type	Brand	Quantity
Washer/Extractor	Sailstar SM200, SM35	1, 1 = 2
Dyeing front Washer	Tupesa LFC - 100	2
Dryer	Efamein EFAS-105, EFAS-125, EFAS-60, Tupesa SV-80V	1, 2, 1, 3 = 7
Extractor	Efamein EFAC80	1
TOTAL		12

Sample Making

Sample Making:	Yes <input checked="" type="checkbox"/> / No <input type="checkbox"/>	<input type="checkbox"/> Sample Shop
Average Lead-time:	30 DAYS (NEW COLOR, NEW BODY, NEW FABRIC) 10 DAYS FOR PROTOS W/AVAILABLE FABRIC	
Monthly Capacity:	1600 T SHIRT, 1200 BOX, 160 OTHERS	
Sample Charges:	2 FOB	

Quality Assurance

Area	% Inspected or Level	What is Inspected
Fabric	10% With 4 point System by STN	Color, Apperance, Knitting, dying defects
Trim	AQL 2.5 by supplier STN	Color, measures, material
Cutting	AQL 2.5	Cuts, measurements, symmetry, matching
In Line Inspection	AQL 2.5	Measurements symmetry
Final Audit	AQL 2.5	Packing, Measures, Quality and Artwork

Are inspection results maintained?	Yes <input checked="" type="checkbox"/> / No <input type="checkbox"/>
Are there written QA procedures?	Yes <input checked="" type="checkbox"/> / No <input type="checkbox"/>
# of people on Quality Staff	102
Average % Defects:	5% RECOVERED AFTER REPROCESSING IN SEWING LINE OR OTHER PROCESS
Average % Seconds	1.5%

Employees Head Count CMT

Office & Supporting :

Office	17
Pattern Area	3
Programming	12
Engineering	20
Others	3

Production Floor :

Cutting & Sewing	577
Embroidery, Printing, Laundry	168
Inspecting	67
Pressing	20
Packing	25
Sewing Maintenance	20
General Maintenance	24
Warehouses	29

- EDI Capability? Yes / No
- Tradelinkone? Yes / No
- Volume? Under 100K - Elink
Above 100K – Packone
- Multi-Channel Yes / No
- Direct Ship Capability – only if using Tradelinkone? Yes / No
- Factor Direct process– only if using Tradelinkone? Yes / No
- Non-EDI **NEED APPROVAL FROM BRAND**
- Other EDI software provider **NEED APPROVAL FROM BRAND**

Miscellaneous Information

Systems Control

- Mainframe
- PC
- Manual

- Access to Internet? Yes / No
- Scan & Pack capability? Yes / No
- UPC printing capability? Yes / No
- RFID Compliant? Yes / No